

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1	A		05/06/96	ES06022-3 WAS -6 DIM 3.38 WAS 4.42, 2.80 WAS 3.42	REB	REB	REB
1,4	B		07/01/98	0.65 WAS 0.375, 1.0 WAS 1.00, 2.54 WAS 2.535, Ø2.75 WAS Ø2.754	REB	REB	REB
1-4	C		12/22/00	ADDED 10.50 DIM TO -20 PART	MR	LS	MR
1-4	D		01/18/02	ES72100-1 LOUVER WAS ES72170-1	GP	LS	GP
1	E		06/30/03	DELETED "REPRESENTATION ONLY" NOTE, ADDED "OPPOSITE SIDE" TO NOTES 1 & 2 CALLOUTS.	REB	LS	REB
1-8	F		01/05/09	03/29/06: SH1: ADDED VIEW A-A'. SH2: DIMS 0.25 & 0.50 WERE ON SIDE VIEWS, ADDED HIDDEN LINE WITH R38.1 TO SIDE VIEW. 09/07/06 2" GREF WAS 2", 5.00 GREF WAS 5.000, 0.50 WAS 0.500, R0.17 WAS R0.170, R0.12 WAS R0.125. 03/24/08: ADDED -22 FIGURE, SH5. 06/12/08: ADDED VENDOR P/N's. ADDED -10/-11/-12/-20/-22 COLUMNS TO BDW. 01/05/09: ADDED -3 ASSY, -10/-11 4.71 WAS FROM OTHER SIDE OF CL AT 3.25.	REB	LS	REB
1,4,6-8 1,2	G		09/25/09	06/01/09: ADDED VENDOR MOLD P/N's. 07/21/09: -3, 0.300 WAS 0.375, Ø0.199±0.003 WAS Ø0.201. CRCT'N; -2 TITLE WAS LABELED AS "OPPOSITE".	REB	LS	REB
1,4,6-8	H		10/15/18	SPECIFIED MATERIAL AS KYDEX T, ALTERNATE KYDEX 100 ON ALL PARTS. INCREASED THICKNESS TO 0.125 ON -13, -14. SHT 2: ADDED -3 BONDING INSTRUCTIONS	CJR	LS	ZA
7	J		04/29/19	ADDED NOTE TO USE ADDITIONAL KYDEX AS REQUIRED TO ACHIEVE THICKNESS	ZA	ZB	ZA

							55 in	55 in	ES06100-2-2	VELCRO		
							55 in	55 in	ES06100-2-1	VELCRO		
							6.5 in	6.5 in	ES00140-4	EXTRUSION		
						1			ES72184-1	LOUVER ASSEMBLY		
							1	1	ES72100-1	LOUVER ASSEMBLY		
							9.5 in	9.5 in	ES06022-3	TAPE		
									206AC-4300-32V	VENDOR MOLDED PLATE (M/F 206AC-4300-32VMOLD)		
									206AC-4300-31V	VENDOR MOLDED SHROUD		
									206AC-4300-30V	VENDOR MOLDED ADAPTER (M/F 206AC-4300-30VMOLD)		
									206AC-4300-22	BASIC MOLDED ADAPTER		
									206AC-4300-22V	VENDOR MOLDED ADAPTER (M/F 206AC-4300-22VMOLD)		
									206AC-4300-20	BASIC MOLDED SHROUD		
									206AC-4300-20V	VENDOR MOLDED SHROUD (M/F 206AC-4300-20VMOLD)		
									206AC-4300-15	PLATE		
									206AC-4300-14	SHROUD		
									206AC-4300-13	ADAPTER		
									206AC-4300-12	ADAPTER		
									206AC-4300-11	SHROUD		
									206AC-4300-10	SHROUD		
-22	-20	-15	-14	-13	-12	-11	-10	-3	-2	-1	PART NUMBER	DESCRIPTION
ADPTR	SHRD	PLATE	SHRD	ADPTR	ADPTR	SHRD	SHRD	ASSY	ASSY	ASSY		
QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.	QTY.		

Paravion®
Technology Inc.

DIMENSIONS IN INCHES

TOLERANCES EXCEPT
WHERE NOTED:

.X = ± .1
.XX = ± .05
.XXX = ± .010

ANGLES = ± 1°

TITLE
PLENUM
ASSEMBLY

DRAWING NO.
206AC-4300

DRAWN BY APRVD BY CHK'D BY DATE
RHSM REB LS 04/20/95

DO NOT SCALE DRAWING

REV J
ECO

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SHEET
1 OF 8

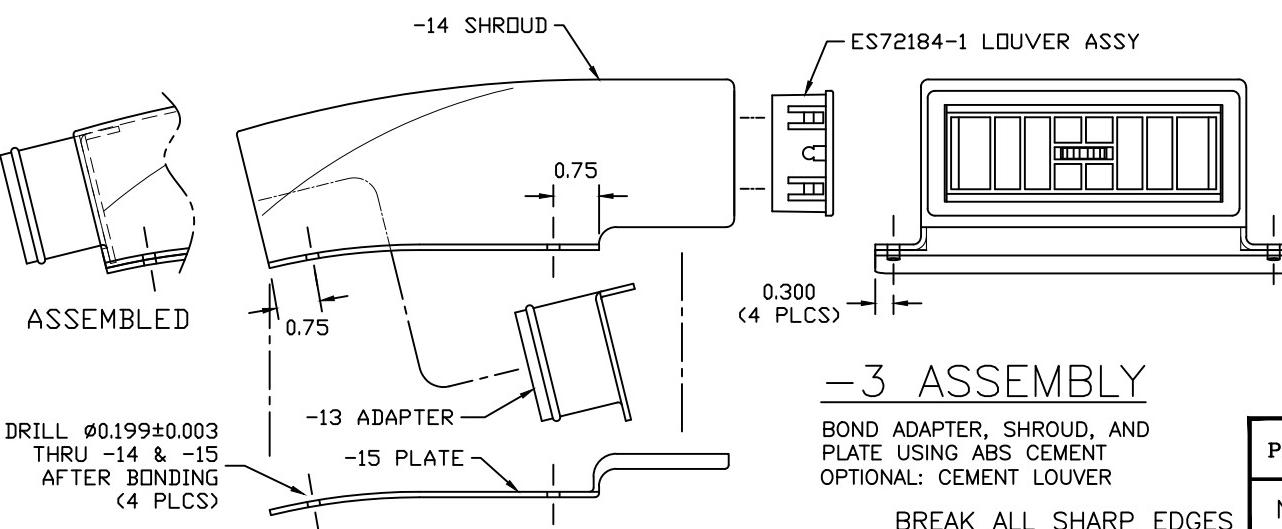
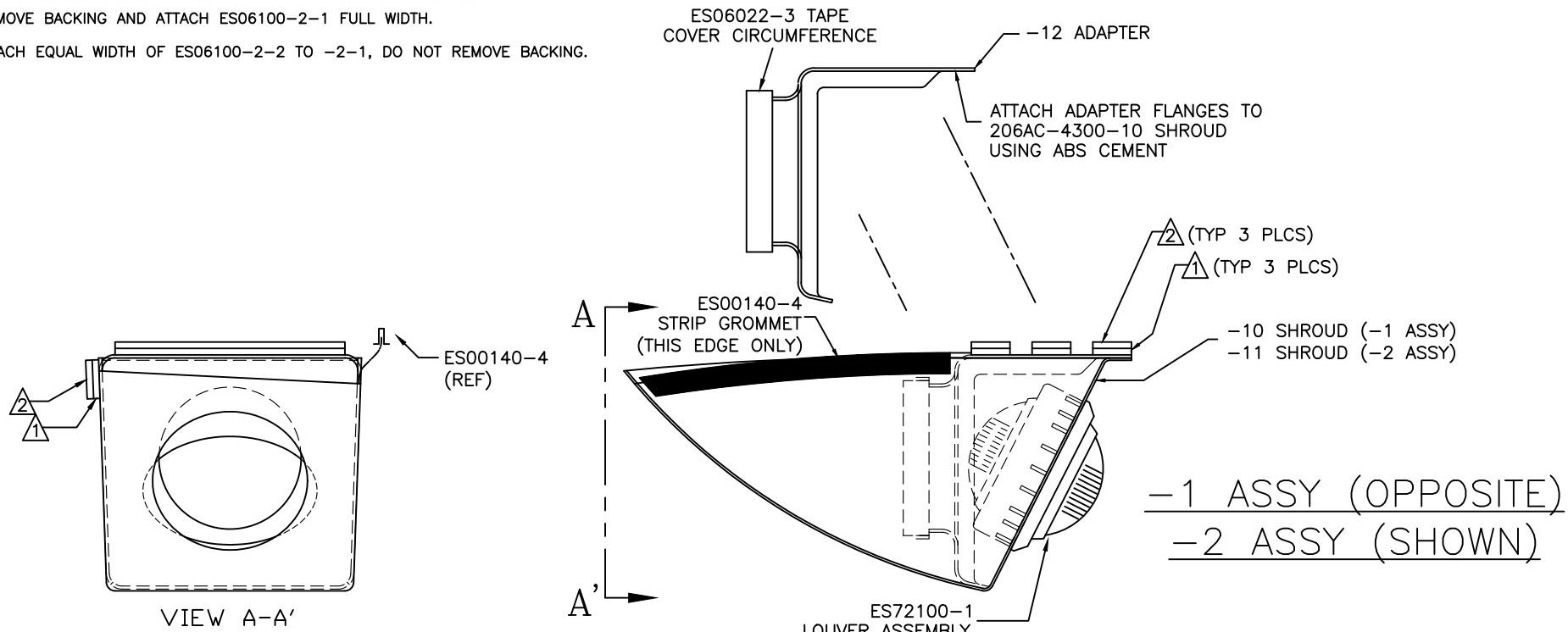
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- 1 REMOVE BACKING AND ATTACH ES06100-2-1 FULL WIDTH.
 2 ATTACH EQUAL WIDTH OF ES06100-2-2 TO -2-1, DO NOT REMOVE BACKING.



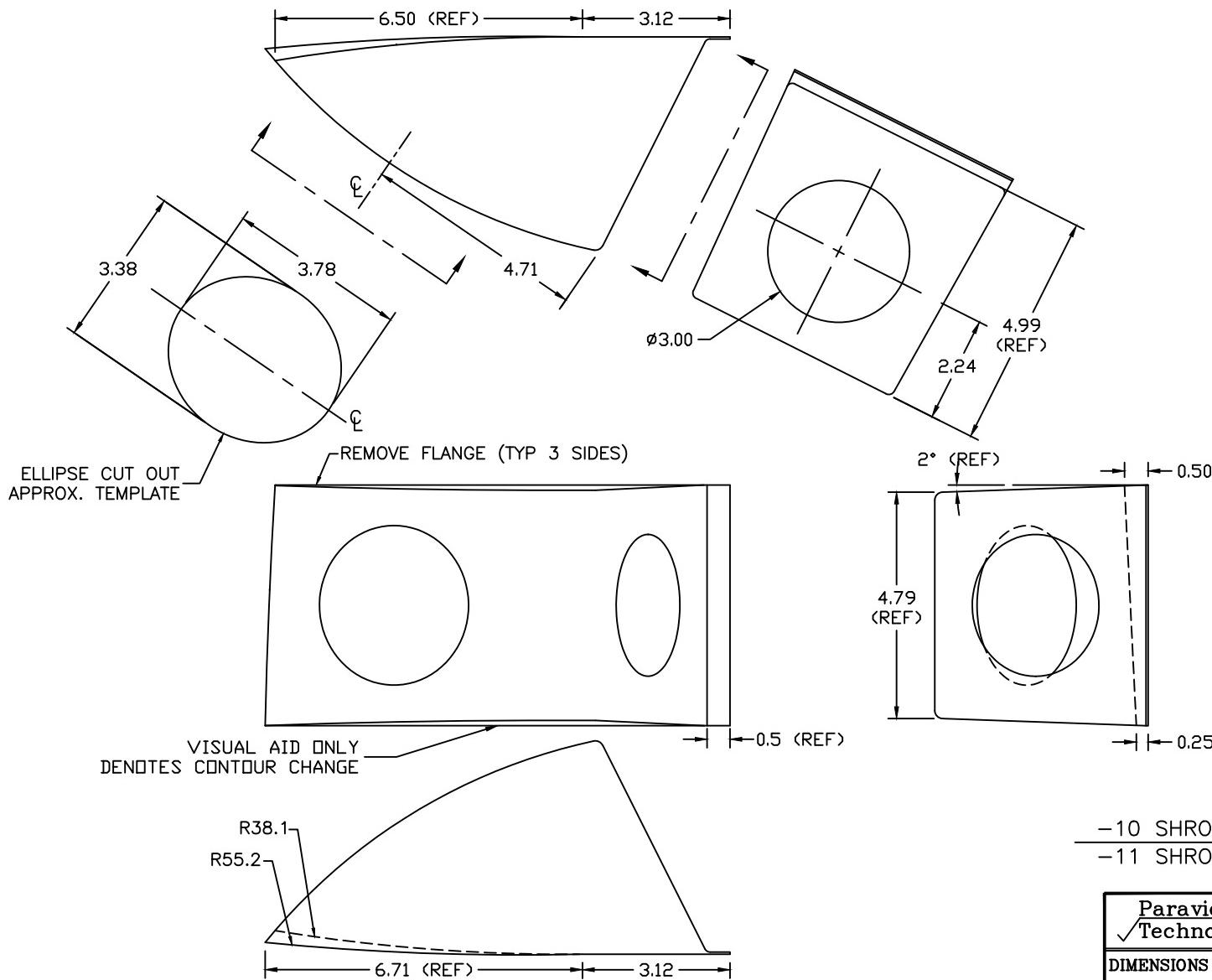
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DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 04/20/95
		PROTO	N/C	DO NOT SCALE DRAWING	
.X = $\pm .1$.XX = $\pm .05$				SHEET 2 OF 8
.XXX = $\pm .010$					
ANGLES = $\pm 1^\circ$					

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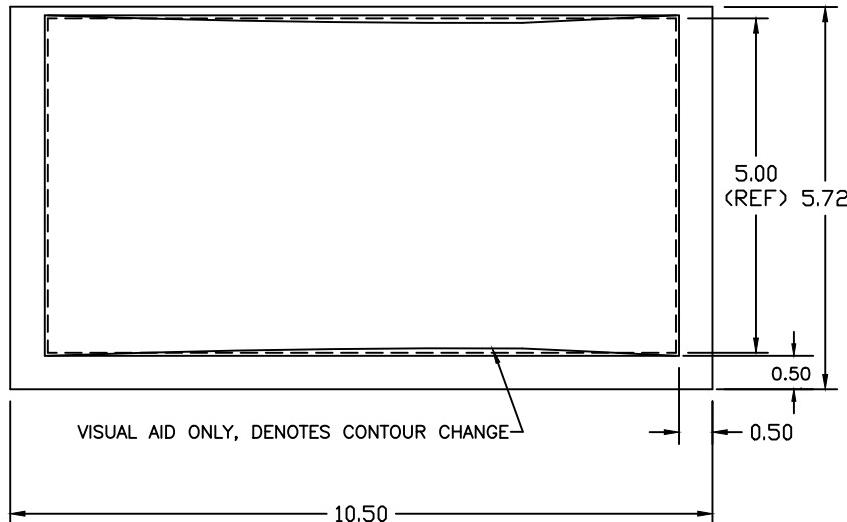
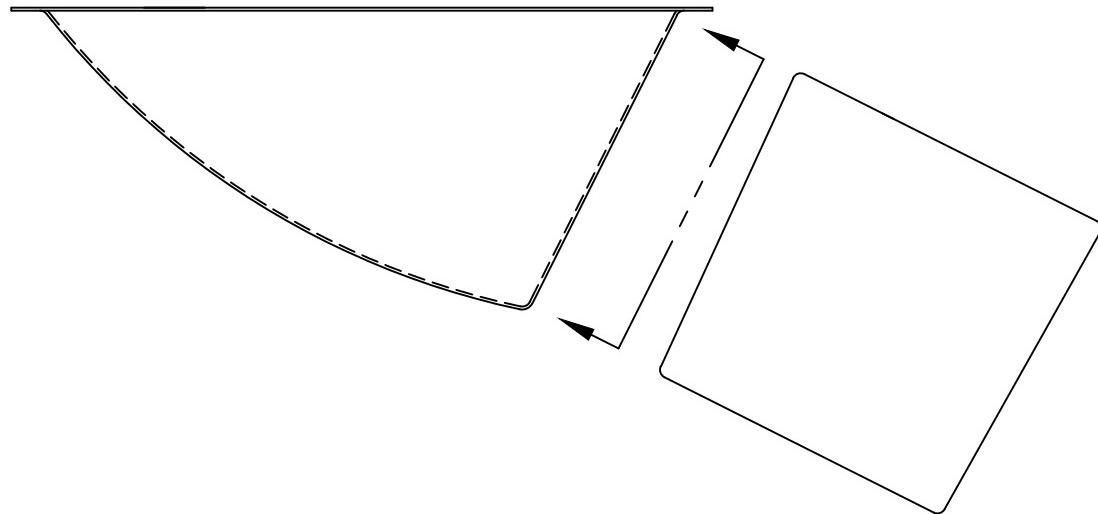
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BREAK ALL SHARP EDGES

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	PLENUM ASSEMBLY			206AC-4300		
DIMENSIONS IN INCHES						
TOLERANCES EXCEPT WHERE NOTED:						
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.XX = ± .05	RHSM	REB	REB	04/20/95	J	
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ANGLES = ± 1°	DO NOT SCALE DRAWING					SHEET
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REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL INTERIOR RADII ARE TO BE R0.17, AND ALL EXTERIOR
RADII ARE TO BE R0.12 UNLESS OTHERWISE NOTED.

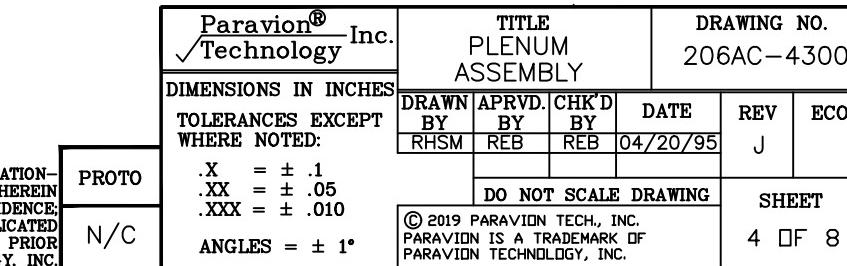


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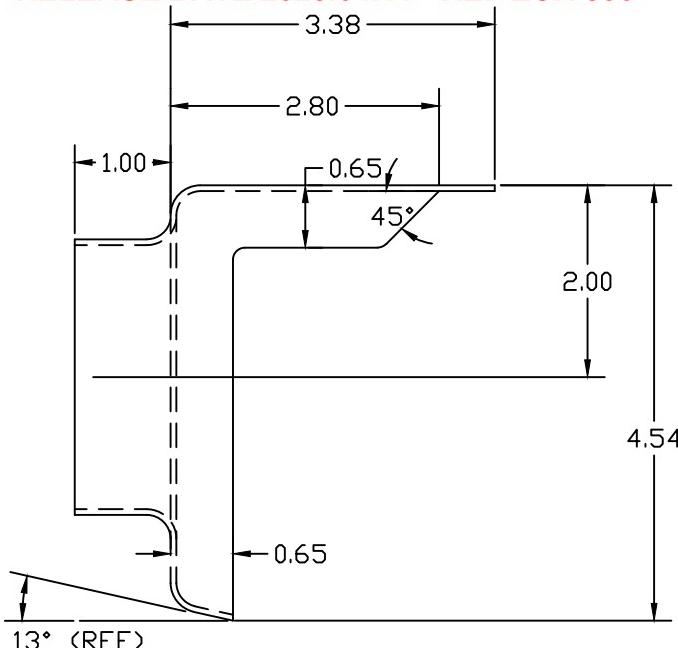
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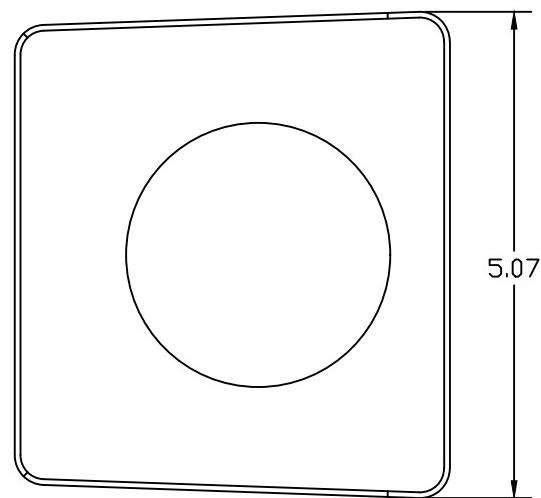
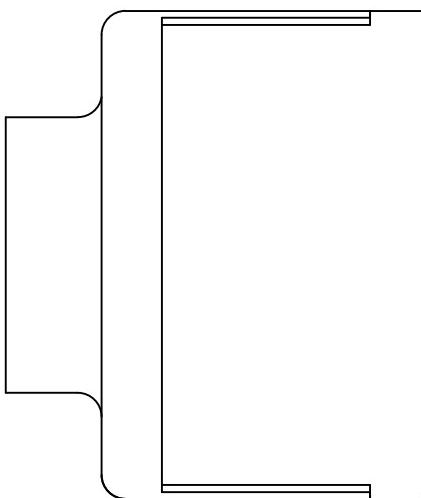
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-12 ADAPTER
(MADE FROM 206AC-4300-22 BASIC MOLDED ADAPTER)



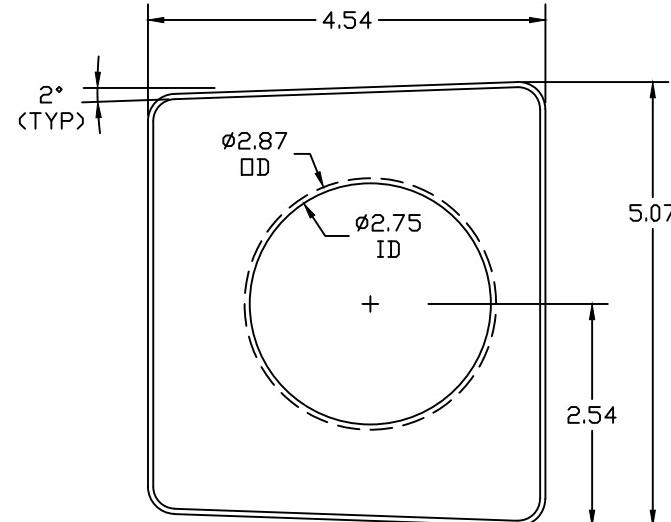
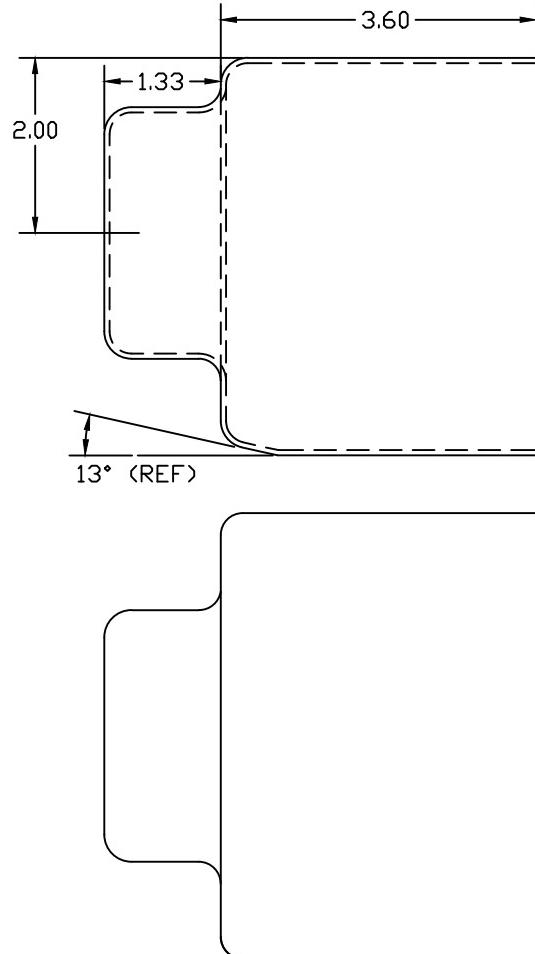
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Paravion® Inc. ✓ Technology		TITLE PLENUM ASSEMBLY			DRAWING NO. 206AC-4300		
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
		RHSM	REB	LS	04/20/95	J	
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PROTO	N/C	ANGLES = ± 1°					

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MATERIAL: 0.090 BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.25 UNLESS OTHERWISE NOTED.



-22 BASIC MOLDED ADAPTER
(MAKE FROM VENDOR P/N 206AC-4300-22V)
(VENDOR MOLD P/N 206AC-4300-22VMOLD)

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DRAWN BY	APRVD. BY	CHK'D BY	DATE		REV	ECO			
BNS	REB	LS	03/24/08		J				
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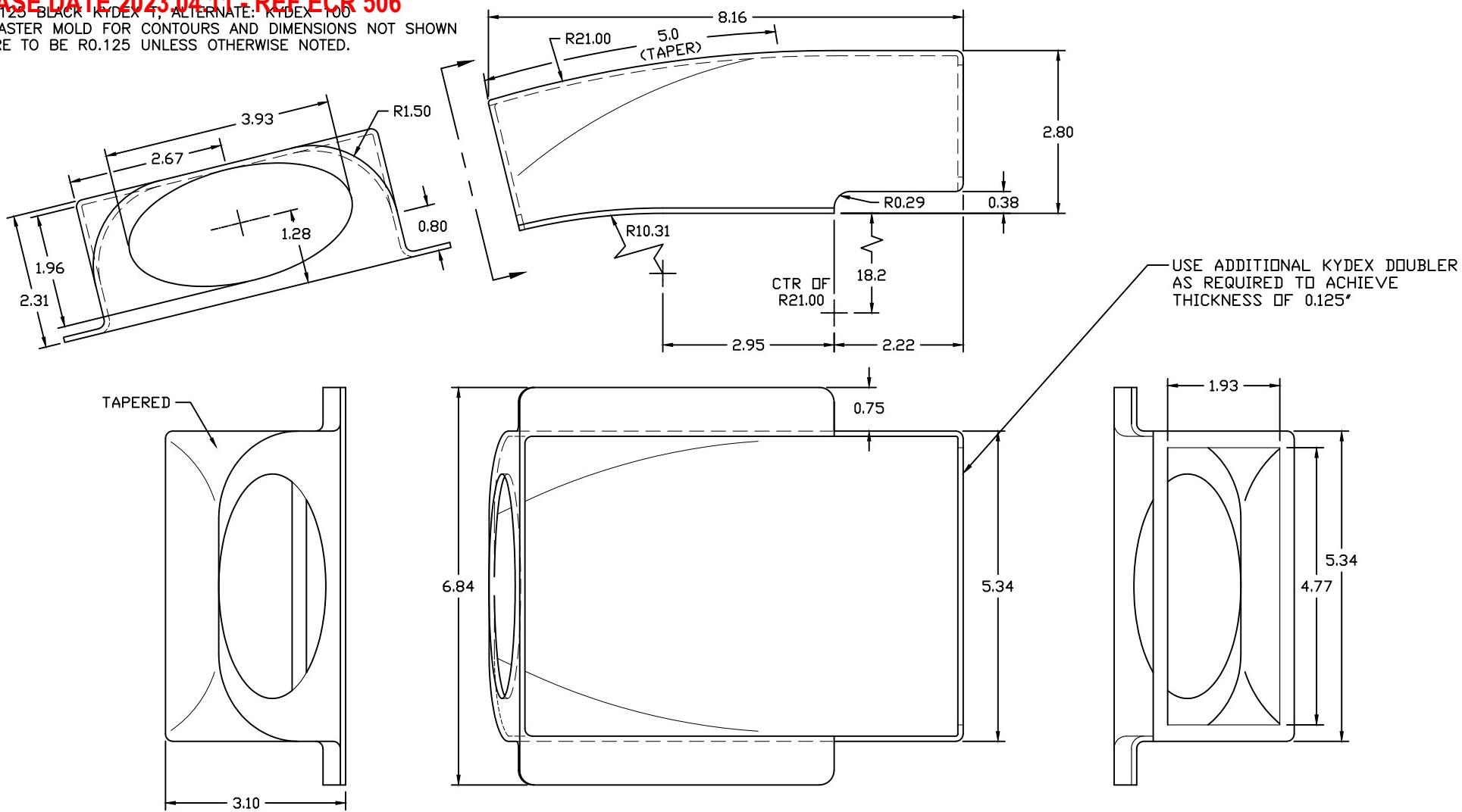
BREAK ALL SHARP EDGES

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MATERIAL: 0.125 BLACK KYDEX 1, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.125 UNLESS OTHERWISE NOTED.



BREAK ALL SHARP EDGES

-14 SHROUD:

MAKE FROM VENDOR P/N:
206AC-4300-31V MOLDED SHROUD
(VENDOR MOLD P/N 206AC-4300-31VMOLD)

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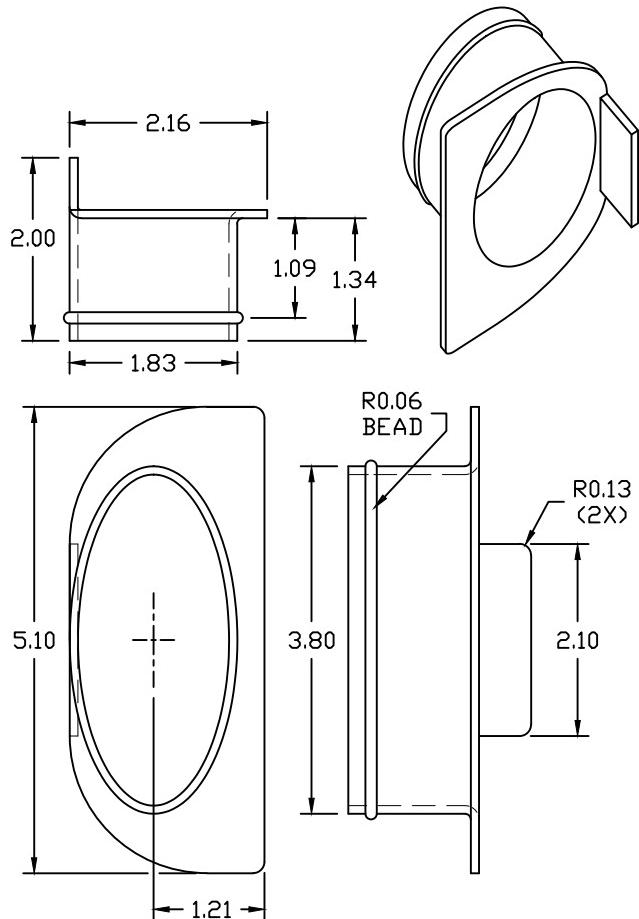
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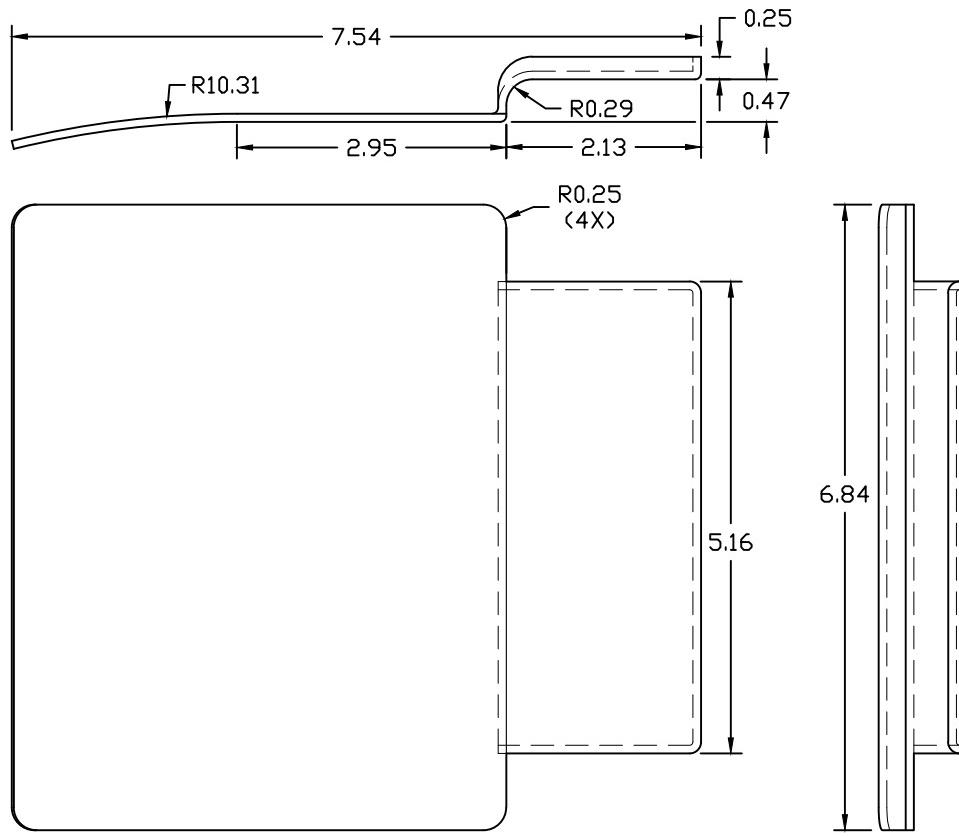


-13 ADAPTER

MAKE FROM VENDOR P/N:
206AC-4300-30V MOLDED ADAPTER
(VENDOR MOLD P/N 206AC-4300-30VMOLD)

MATERIAL: 0.125 BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.125 UNLESS OTHERWISE NOTED.

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-15 PLATE

MAKE FROM VENDOR P/N:
206AC-4300-32V MOLDED PLATE
(VENDOR MOLD P/N 206AC-4300-32VMOLD)

MATERIAL: 0.090 BLACK KYDEX T, ALTERNATE: KYDEX 100
REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN
ALL RADII ARE TO BE R0.125 UNLESS OTHERWISE NOTED.

Paravion® Technology		TITLE			DRAWING NO.		SHEET
		PLENUM ASSEMBLY			206AC-4300		
DIMENSIONS IN INCHES	TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
	.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A	BNS REB	LS	03/24/08	J		
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